

CEKA REVAX AXIAL







OVERDENTURES: 2 OPTIONS

FEMALE ON THE POST-COPING

The female is incorporated into the post-coping with the bonding technique. The male is incorporated into the acrylic resin of the removable prosthesis, providing good accessibility for servicing and oral comfort.







MALE ON THE POST-COPING

The base ring is incorporated into the post-coping by the cast-on or soldering technique. The female is incorporated into the acrylic resin.







M2 & M3

The CEKA REVAX attachments are available in two sizes: M2 and M3. The diameter of the threaded base is either 2 mm (M2 size) or 3 mm (M3 size).

Select the larger *M3 size* whenever there is adequate space as it is stronger and easier to work with.

Select the smaller M2 size when there is limited size to maintain proper anatomical contours and space.



M2 size



M3 size

MAIN CHEMICAL COMPONENTS

TITANAX: Ti > 80% (balance); Al 5.5-6.5%, V 3.5-4.5%, C max. 0.08%, Fe max. 0.13%, Cu, $\rm O_2$ max. 0.012%, $\rm H_2$ max. 0.015%, $\rm N_2$ max. 0.05% Warning: Do not heat > 500 °C

IRAX: Au 59-61%, Pd 19-21%, Pt 22.5-25.5%, Ir 0.7-1.3%

NOPRAX: Ni 72%, Cr 14-17%, Fe 6-10%, C max. 0.15%, Mn max. 1%, S max. 0.015%, Si max. 0.5%, Cu max. 0.5%; Warning: Contains Ni. Do not use in case of nickel allergy.

PLATIRAX: Pt 84.5-85.5%. Ir 14.3-15.5%





CATALOGUE

AXIAL

Female for acrylic fixation in the removable prosthesis.

MALE ON POST-COPING FOR



Soldering with **CEKA SOL FILIGRAN**



M2 size: **RA 61 TI** M3 size: **691 TI**

M3 3/26: 691 TTANAX female 691 A TITANAX female 694 B stainless steel space maintainer 694 C PALLAX male spring pin 691 D PALLAX base ring 691 E large tinfoil space maintainer



Cast-on technique with precious alloys



M2 size: **RA 63 TI**M3 size: **693 TI**

691 A TITANAX female

694 B stainless steel space maintainer 694 C PALLAX male spring pin 693 D IRAX base ring

691 E large tinfoil space maintainer

AXIAL & BAR CONSTRUCTIONS

Female for bonding with CEKA SITE in post-copings or in bar constructions (all alloys).

MALE FOR



Bonding with **CEKA SITE**



M2 size: RE 0785 TI M3 size: OL 0885 TI 694 C PALLAX male spring pin 694 B stainless steel space maintainer OL 0800 TI TITANAX female 691 E large tinfoil space maintainer



Acrylic fixation



M2 size: RE 0795 TI
M3 size: OL 0895 TI
694 AKS2 TITANAX retention part
694 C PALLAX male spring pin
694 B stainless steel space maintainer OL 0800 TI TITANAX female 691 E large tinfoil space maintainer

1 ATTACHMENT/PACKAGE



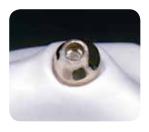


FEMALE ON THE POST-COPING































The titanium female is bonded with CEKA SITE in the post-coping. The post-coping can be cast in any dental alloy, precious or non-precious.

Determine the path of insertion and incorporate the plastic pattern with the P 7* (*M3 size*) or RE P 7* (*M2 size*) paralleling mandrel. Invest and cast.

Place the titanium female onto the P 8* or RE P 2/5* paralleling mandrel and sandblast with coarse aluminium oxide. Sandblast also the recepticle of the female profile.

Mix CEKA SITE. Press the titanium female into the female profile. Hold for 10 minutes. Remove any excess CEKA SITE. Be sure to make a new mix of CEKA SITE for each use. The excess material on the mixing pad will not have set, but the processing time will have expired.

Assemble the spring pin, retention part and space maintainer with the female.

Adapt the large tinfoil space maintainer over the post-coping if a resilient construction is wanted.

Polymerize the prosthesis and remove all space maintainers.

Secure the threads of the male spring pin with CEKA BOND.

M2: diameter 3.4 mm height 3.8 mm **M3:** diameter 4.0 mm height 4.2 mm



^{*} For lab use only.

MALE ON THE POST-COPING

























Cast-on technique

Wax up the post-coping as low as possible.

Use a castable plastic post (see PRECI-POST leaflet).

Incorporate the base ring with the P 4* (M3 size) or RE P 4* (M2 size) paralleling mandrel. Invest and cast (precious alloys only).

Assemble the attachment using the small space maintainer (and large space maintainer).

Protect the inside of the attachment with silicone and process the prosthesis.

Soldering technique

Alternatively, the attachment may be soldered on a post-coping (precious or non-precious alloys).

Use the H 4^* (M3 size) or RE H 4^* (M2 size) soldering accessory. Use CEKA SOL.

* For lab use only.











CEKA AXIAL PRECI-CLIX AXIAL PRECI-CLIX RADICULAR PRECI-BALL



CEKA EXTRACORONAL
PRECI-VERTIX
PRECI-CLIX EC
PRECI-SAGIX
PRECI-52



PRECI-BAR PRECI-HORIX PRECI-CLIP



PRECI-PROFILE
PRECI-POST
CEKA SOL
CEKA SITE
CEKA BOND
3C-BOND
PERMA-RET
PRECI-SEP
PLASTICWAX
EXPANDO
CEKA Multi (O)
MEASURING GAUGE
CKPL DIGITAL LIBRARY



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SIDE EFFECTS, WARNINGS AND PRECAUTIONS

The attachments are intended for single use.

The products are non-sterile.

There is a risk of poor fit when patient conditions change.

Bacterial adhesion can be avoided by applying hygiene measures.

Inappropriate use or bad manufacturing can lead to premature wear of the attachments.

The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.

For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.

Do not heat products containing titanium.

Do not use products containing nickel in case of nickel allergy.

The accessories RE H 79 and H 35 must be used outside the mouth.









