

Conventionally heatable phosphate-bonded precision casting investment material for all areas of the crown and bridge technique

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Bellavest T, phosphate-bonded dental casting investment material: Type 1 (for the production of inlays, crowns, bridges and other fixed restorations), Class 1 (recommended for burning out during slow or gradual heating)

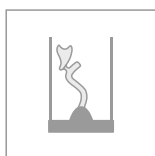
Safety instructions

Please read and follow the instructions in the insert

“Safety instructions and general instructions for BEGO investment materials”! This material contains quartz which causes lung damage when breathed in during prolonged or repeated exposure.

We recommend sufficient ventilation or wearing a PF2 protective mask as suitable protection measures.

Preparation



- Wax the spruded copings on the BEGO *base socket mould former* so that the distance to the mould edge and top surface is at least 5 mm (¼"). Apply a thin coat of *Aurofilm* wetting agent and blow completely dry.

- Plastic copings (e. g. Pattern Resin or Palavit G) must be thinly coated with wax.

- Use BEGO *fleecy inlay strips*:

2 strips for metal mould rings in sizes 1 + 3,

2 strips on top of each other for sizes 6 + 9 as well as for all non-precious alloys.

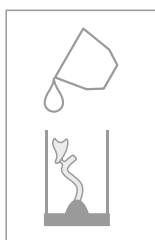
Handling:

The strips must be approx. ½ cm longer than the circumference of the mould ring. Moisten strips slightly.

Press strips in mould ring such that they overlap and are flush with the **top** edge of the mould ring.

Slip over the wax-up and press the **lower** edge of the mould ring into the base socket mould former.

Investment



- Liquid: BegoSol® (recommended) or BegoSol® HE, if higher expansion requested.

	Storage and transport temperature
BegoSol®	–10 °C to +35 °C / 14 °F to 95 °F
BegoSol® HE – sensitive to frost!	+5 °C to +35 °C / 41 °F to 95 °F

- Before mixing, rinse out the clean mixing bowl with water and wipe off.
Mixing bowls that are not clean or are dry withdraw moisture from the investment material!
- Put in liquid and powder, mix thoroughly **with a spatula** for 15 seconds. After that mix for **60 seconds** in a mixing unit under a vacuum. (Mixing without mixing unit: 2 minutes on the vibrator.)
- Time available for processing: approx. 5 minutes (21 °C / 70 °F).
Higher room temperatures result in shorter working times!
- Fill crowns carefully with an instrument. Then fill mould ring while subjecting it to vibration and then take it off the vibrator. Setting time 30 min!
- If heating is to be carried out without a ring, remove the ring used for investment as soon as possible after **complete** setting of the investment material (after approx. 15 minutes).
Metal mould rings cannot be removed.
- Recommendation: Allow muffle to set under pressure for approx. 10–15 min.

Mixing ratio

100 g Bellavest® T : 23 ml liquid

Mould size	Number of bags / Liquid	
	90 g bags	160 g bags
1	1 / 21 ml	–
3	2 / 42 ml	1 / 37 ml
6	4 / 84 ml	2 / 74 ml
9	6 / 126 ml	3 / 111 ml

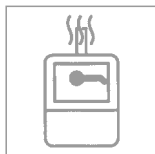
	Bellavest® T Portion bags	BegoSol® (BegoSol® HE)	aqua dest.	Total liquid	Concentration of liquid
Precious metal & Precious metal- to-ceramic alloys	90 g 160 g	50 % { 10,5 ml 18,5 ml	10,5 ml 18,5 ml	21 ml 37 ml	50 %
Precious metal secondary parts	90 g 160 g	60 % { 12,5 ml 22 ml	8,5 ml 15 ml	21 ml 37 ml	60–80 %
Non-precious metal & non-precious metal- to-ceramic alloys	90 g 160 g	90 % { 19 ml 33 ml	2 ml 4 ml	21 ml 37 ml	90–100 %

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Preheating



Setting time after investment	at least 30 minutes
Insertion temperature	Room temperature (or 250 °C / 500 °F) *
Holding level	250 °C / 500 °F (with 5 °C/min / 9 °F) **
Final temperature	(with 7 °C/min / 12 °F) **
Precious metal	700 – 750 °C / 1290 – 1380 °F
Precious metal-to-ceramic alloys	800 – 850 °C / 1470 – 1560 °F
Non-precious metal secondary parts	700 – 750 °C / 1290 – 1380 °F
Non-precious metal and Non-precious metal-to-ceramic alloys	900 – 950 °C / 1650 – 1740 °F
Holding times for holding level and final temperature	30 – 60 minutes depending on size and number of moulds

* Only for furnaces with conventional control.

** Only for furnaces with computer control.

After casting



After casting allow the moulds to cool down until warm to the touch in a protected and designated location, **do not quench in water!** To avoid dust during deflasking, place the moulds in water after they have cooled down completely after casting until they are thoroughly moistened.

Data



Time available
for processing at 21 °C / 70 °F approx. 5 min
at 27 °C / 80 °F approx. 3 min

Total expansion at 100 % BegoSol® approx. 3 %

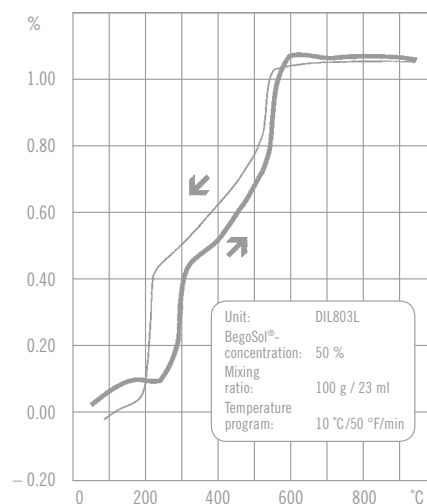
Minimum shelf life 2 years

Characteristic material values in accordance with DIN EN ISO 15912

	Liquid 50 % 90 %	
Beginning of setting (Vicat time)	approx. 9.5 min	
Compressive strength (after 2 hours)	7 MPa	10 MPa
Linear thermal expansion		
BegoSol®	1.05 %	1.2 %
BegoSol® HE	1.1 %	1.3 %

This product was made according to the specifications of DIN EN ISO 15912 and meets its requirements in all respects.

Thermal expansion curve for Bellavest® T



BEGO thermal analysis dep. Development Material

Availability and recommendations



Whether given verbally, in writing or by practical instructions, our recommendations for use are based upon our own experience and trials and can only be considered as standard values.

Our products are subject to a constant further development. Therefore alterations in construction and composition are reserved.

Info: Phone +49 421 2028-380
www.bego.com

	Carton		Carton	
Bellavest® T	90 g bag	4.05 kg (45 bags) – 54214	12.96 kg (144 bags) – 54213	
	160 g bag		12.80 kg (80 bags) – 54202	
BegoSol® BegoSol® HE	1000 ml (1 bottle)	– 51090	5000 ml (1 canister) – 51091	
	1000 ml (1 bottle)	– 51095	5000 ml (1 canister) – 51096	
BEGO funnel former		BEGO metal mould ring	BEGO fleecy inlay strip	
Size 3	(4 pieces) 52627	Size 3 (4 pieces) 52422	40 mm (3 x 30 m)	52409
Size 6	(4 pieces) 52628	Size 6 (4 pieces) 52423	45 mm (3 x 30 m)	52408
Size 9	(4 pieces) 52629	Size 9 (4 pieces) 52424	Aurofilm (100 ml)	52019



Manufacturer



Article number



Use by



Warning



Date of manufacture



Batch number



Observe the
instructions for use