

Polish recommendation for various materials

Material	Pre-polish	High-gloss polish				Other notes
	Silicone polisher	Bison brush	Recommended rpm	Cotton wheel	Recommended rpm	
Full zirconium oxide	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	Targeted gloss polish using Bison brush, cotton wheel or felt wheel for larger areas and high-gloss finish.
Veneering ceramic on zirconium oxide	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	
LiSi ₂ press ceramic	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	
LiSi ₂ CAM manufactured	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	
Veneering ceramic on metal	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	
Hybrid materials	✓	✓	5,000 rpm	✓	5,000 rpm	“Massage” the polishing paste into the surface with gentle pressure, cotton wheel for high-gloss finish.
PEEK materials	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	Using 5,000 rpm and plenty of polishing paste, “massage” the paste into the surface, then finish polishing with 10,000 rpm and reduced pressure. For larger areas the felt wheel can also be used.
Veneering composite paste	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	Using 5,000 rpm and plenty of polishing paste, “massage” the paste into the surface, then finish polishing with 10,000 rpm and reduced pressure. For larger areas the felt wheel can also be used.
Veneering composite flow	✓	✓	5,000–10,000 rpm	✓	5,000–10,000 rpm	

