

COMPONENTS & ACCESSORIES

PRECISAGIX MALE P

Castable spherical plastic male.
For lab use only.
Cast in a hard dental alloy.



# 1321	6 PCS	Mini ø 1.7
# 1321B	30 PCS	
# 1371	6 PCS	Standard ø 2.2
# 1371B	30 PCS	

PRECISAGIX MALE M*

NOPRAX male for cast-on technique
with non-precious alloys.



# 1322	2 PCS	Mini ø 1.7
# 1322B	20 PCS	
# 1372	2 PCS	Standard ø 2.2
# 1372B	20 PCS	

PRECISAGIX MALE V*

NOPRAX Standard male ø 2.2 mm
with M2 threading and 0.9 mm
internal hex. Use the IMP-XS-042
screwdriver.



# 1373	1 PC
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PRECISAGIX BASE RING*

For cast-on technique in IRAX (with
precious alloys) or in NOPRAX (with
non-precious alloys).
M2 threading for the # 1373
Standard male



# RA 0063	1 PC	IRAX ALLOY
# RA 0064	1 PC	NOPRAX ALLOY

PRECISAGIX 2.2 MALE VCC

TITANAX male ø 2.2 for CAD/CAM
applications. M2 x 0.35 threading
and 0.9 mm internal hex. Contains Ni.
Use the IMP-XS-042 screwdriver.



# 1374	1 PC
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PRECISAGIX HOUSING*

TITANAX female housing for
incorporation into acrylic resin.



# 1325	2 PCS	Mini ø 1.7: H 3.5 mm W 4.3 mm
# 1325B	20 PCS	
# 1375	2 PCS	Standard ø 2.2: H 4.6 mm W 4.8 mm
# 1375B	20 PCS	

PRECISAGIX PARALLELING MANDREL FOR MALE

Universal paralleling mandrel for
PRECISAGIX males. For lab use only.



# 1300 P	1 PC	for ø 1.7 and 2.2
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PRECISAGIX SCREWDRIVER FOR THREADED MALE

Total length: 26 mm
External hex: 0.9 mm



# IMP-XS-042	1 PC
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PRECISAGIX INSERTION TOOL*

Universal insertion tool for
PRECISAGIX females



# 1323	1 PC	for ø 1.7 and 2.2
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PRECISAGIX ANALOGUE

Male model analogue. For lab use only.



# 1331	2 PCS	for ø 1.7
# 1381	2 PCS	for ø 2.2

IRAX 1400-1460 °C (2552-2660 °F)

For cast-on technique with precious alloys only
Au 60 - Pt 24 - Pd 15 - Ir 1

NOPRAX 1355-1450 °C (2471-2642 °F)

For cast-on technique with non-precious alloys only
Cr 28 - Co (bal.) - Mo 6 - others: Si, Mn

TITANAX

Only for bonding and acrylic fixation
Ti 90 - Al 6 - V 4 - Do not heat!

AXIAL

ATTACHMENTS

CEKA AXIAL
PRECISAGIX AXIAL
PRECISAGIX RADICULAR

EXTRACORONAL

ATTACHMENTS

CEKA EXTRACORONAL
PRECISAGIX VERTIX
PRECISAGIX EXTRACORONAL
PRECISAGIX

PROFILE

ATTACHMENTS

PRECISAGIX BAR
PRECISAGIX HORIX

DIGITAL

SOLUTIONS

DIGITAL LIBRARIES

SPECIALTIES

PRECISAGIX POST
CEKA SITE
CEKA Multi - CEKA Multi O
3-CP
PRECISAGIX SEP
PLASTICWAX
PERMA-RET
MEASURING GAUGE

CEKA
PRECISAGIX

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SIDE EFFECTS, WARNINGS AND PRECAUTIONS

- The attachments are intended for single use. A damage on the threading of the retention part or base rings can pose a risk if the product is to be reused.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat products containing titanium.
- Do not use products containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.

CE 0197

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CEKA
PRECISAGIX

EXTRACORONAL
ATTACHMENTS

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PRECI-SAGIX

SAGITTAL BALL ATTACHMENT WITH SEGMENTED FEMALE FOR PARTIAL DENTURES & IMPLANT APPLICATIONS

- ✓ Economical
- ✓ Wide range of applications
- ✓ Easy replacement of parts
- ✓ Choice of working procedures
- ✓ Long-lasting retention



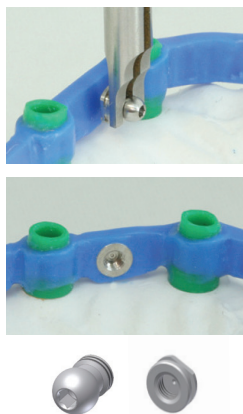
1A. CASTABLE PLASTIC MALE

Determine the path of insertion. Incorporate the castable plastic male (**# 1321** or **# 1371**) with the paralleling mandrel (**# 1300 P**) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a hard dental alloy.



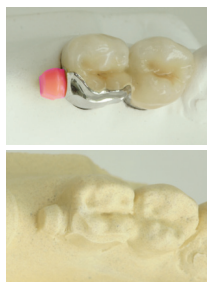
1B. CAST-ON METAL MALE

Determine the path of insertion. Incorporate the NOPRAX male (**# 1322** or **# 1372**) with the paralleling mandrel (**# 1300 P**) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a non-precious dental alloy.



1C. THREADED MALE

Determine the path of insertion. Assemble the threadable male (**# 1373**, Standard $\varnothing$ 2.2 mm) with the IRAX base ring (**# RA 0063** - precious alloys) or the NOPRAX base ring (**# RA 0064** - non-precious alloys). Use the screwdriver (**# IMP-XS-042**). Incorporate the assembly with the paralleling mandrel (**# 1300 P**) into the wax-up. Unthread the male part. Use a two-stage investment technique and cast. PLASTICWAX bar profiles (**# IMP-CK-014**) are available.



2. PROCESSING THE FEMALE

Always use the pink duplicating dummy to make the refractory model! Place the pink duplicating dummies over the males and align them all parallel. Block out the undercuts and duplicate.



Cover also the replica with wax and cast the frame. Finish the cast frame without damaging the retentive ledge in the cavity for the female. Polish the access opening to a high shine. Press the pink processing female (**# 1316** or **# 1366**) with the insertion tool (**# 1323**) into the frame to process the acrylic resin.



Replacing the processing female

To replace a female, use a pointed instrument to dislodge and remove. Use the insertion tool (**# 1323**) to insert a new female. 3 retention levels are available:
yellow: normal retention
white: reduced retention
red: increased retention

INTRO KITS

PRECI-SAGIX INTRO KIT P

Introduction kit with castable plastic males, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast the males in any hard dental alloy.

22-piece kit:

2 x 1321 + 2 x 1371 castable plastic males
 2 x 1311 + 2 x 1361 yellow females (normal retention)
 2 x 1312 + 2 x 1362 white females (reduced retention)
 2 x 1313 + 2 x 1363 red females (increased retention)
 2 x 1316 + 2 x 1366 duplicating dummies/processing females
 1 x 1300 P universal paralleling mandrel
 1 x 1323 universal insertion tool
 Intro kit castable male: **# 1301**



PRECI-SAGIX INTRO KIT M*

Introduction kit with cast-on NOPRAX males, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast-on technique for non-precious alloys.

22-piece kit:

2 x 1322 + 2 x 1372 cast-on NOPRAX males
 2 x 1311 + 2 x 1361 yellow females (normal retention)
 2 x 1312 + 2 x 1362 white females (reduced retention)
 2 x 1313 + 2 x 1363 red females (increased retention)
 2 x 1316 + 2 x 1366 duplicating dummies/processing females
 1 x 1300 P universal paralleling mandrel
 1 x 1323 universal insertion tool
 Intro kit cast-on male: **# 1303**



PRECI-SAGIX FEMALES

PRECI-SAGIX FEMALE - POLYACETAL

Mini $\varnothing$ 1.7:		Standard $\varnothing$ 2.2:			
H: 3.5 mm - W: 4.3 mm		H: 4.6 mm - W: 4.8 mm			
	# 1311 # 1311B		# 1361 # 1361B	6 PCS 30 PCS	yellow normal retention
	# 1312 # 1312B		# 1362 # 1362B	6 PCS 30 PCS	white reduced retention
	# 1313 # 1313B		# 1363 # 1363B	6 PCS 30 PCS	red increased retention
# 1314		# 1364		2 + 2 + 2 PCS	combination package

PRECI-SAGIX DUPLICATING DUMMY / PROCESSING FEMALE

For lab use only.

	# 1316 # 1316B	6 PCS 30 PCS	Mini $\varnothing$ 1.7
	# 1366 # 1366B	6 PCS 30 PCS	Standard $\varnothing$ 2.2